



When wetting the s-glass, start by dumping about 10 oz. of epoxy on the center of the bottom. Squeegee it from the center toward the sides, bow and stern. Dump the second 10 ozs. in a circle on top of the outer edge of the wet out surface—not on dry material. Continue to squeegee in an outward direction in ever larger circles. Never leave a wet edge very long before extending it further. When you get to the sides, continue to work toward the bow and stern without letting any edge set very long. When the epoxy becomes tack free, about four hours, apply a second coat of epoxy with a brush. When that becomes tack free (another 4 hours), look it over. If you can still see cloth dimples, apply a third coat immediately. You will save yourself a lot of work and get a higher quality finish by applying these additional coats without allowing the epoxy to cure more than 6 hours between coats. This hull has 3 coats of epoxy on it and gave me plenty of material to wet sand without getting into the fabric.